





Questions?

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DORR HÖUZZER

TRIM LESS DOOR FRAME

ASSEMBLY INSTRUCTIONS

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FRAME TO CORNER KEY SCREWS

3/4" #8 self-tapping Phillips head screw (included with frame)

16 PER FRAME

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ALUMINUM FRAME FLANGE TO **18-GAUGE WALL STUDE SCREWS**

#8 x 1" self-tapping clear zinc (included with frame)

28 PER FRAME

HINGE TO WOOD DOOR SCREWS

1 1/2" Phillips head wood screws (included with hinges)

4 PER HINGE

HINGE TO ALUMINUM FRAME SCREWS

6 x 1-5/8" (3.5 x 41mm) self tapping clear zinc (included with frame)

4 PER HINGE

3/4" #6 self-tapping Phillips head screw (included with frame)

MAGNETIC CATCH TO FRAME SCREWS

2 PER FRAME

LATCH TO WOOD DOOR SCREWS

5/8" #6 Phillips head wood screws (included with frame)

2 PER DOOR

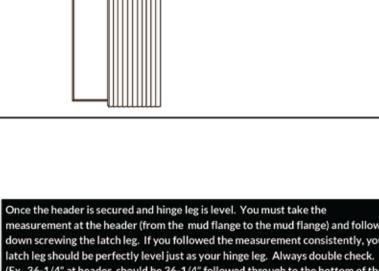
HINGE COVER PLATES SCREWS

3/8" Phillips head machine screws included with hinges

measurement at the header (from the mud flange to the mud flange) and follow it down screwing the latch leg. If you followed the measurement consistently, your latch leg should be perfectly level just as your hinge leg. Always double check. (Ex. 36-1/4" at header, should be 36-1/4" followed through to the bottom of the frame.)

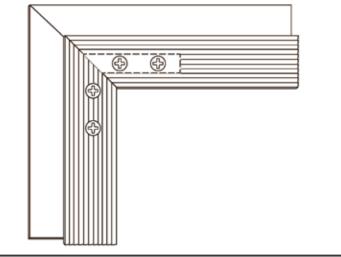
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4 PER HINGE



- 1) Remove hardware form the box and sort by type.

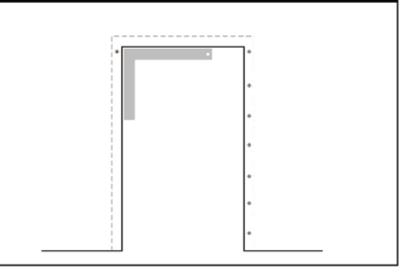
Assemble the 3 frame sections together with the four provided corner keys, insert corner keys in slots and screw them in place using "A" screws. Use a 5/32" drill bit as a pilot for the screws. Make sure the corners have a tight and square seam when screwing into the keys. Turn the frame over and use the same technique for the other side.



2) Please check to see that all hardware and parts are included prior to start the assembly.

3) Please follow attached instruction in the same sequence as numbered to assure fast and easy assembly.

Insert the frame into the rough opening. NOTE: the fixed tab will indicate the flush side of your door. Center the frame in the opening and begin leveling and fastening (into the fixed tab) the hinge leg. Be sure that your header is square and level before step 3.



On the opposite side of the frame, insert the supplied RICK CLIPS into the premachined slots in the frame and turn it 90 degrees and fasten into the stud using "B" screws.

